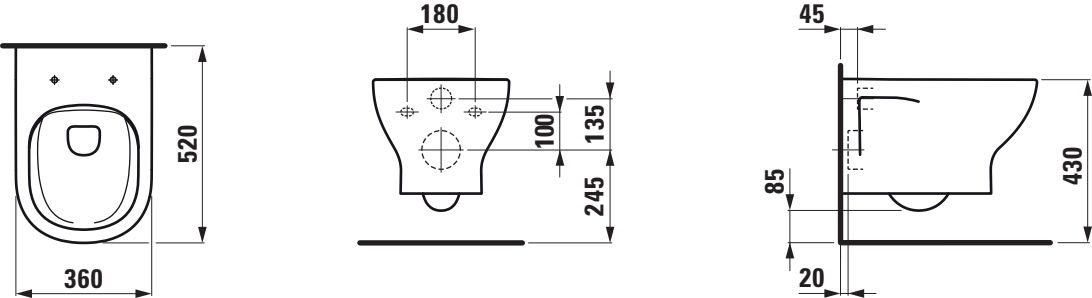
520
360
180
100
135
245
45
85
20
430